

## **Claims**

### **We claim:**

1. A toy for use in conjunction with a poseable doll having movable joints, and a height  
5 of between approximately three inches and eight inches, the toy comprising an article molded from a polymeric material having a 100% modulus of greater than 220psi (1517 kNm<sup>-2</sup>) that may be removeably donned onto the doll.
2. The toy of claim 1 wherein the 100% modulus is in the range of from about 220psi  
10 to about 380psi (2344 kNm<sup>-2</sup>).
3. The toy of claim 1 wherein the 200% modulus is above about 330psi (2275 kNm<sup>-2</sup>), and the 300% modulus is above about 440psi (3034 kNm<sup>-2</sup>)
- 15 4. The toy of claim 1 wherein the polymeric material is a chlorinated olefin.
5. The toy of claim 1 wherein the polymeric material is a melt-processible rubber.
6. The toy of claim 1 wherein the processing temperature of the polymeric material is in  
20 the range of from about 300°F to about 375°F.
7. The toy of claim 1 wherein the article is formed from a pigmented material.
8. The toy of claim 1 wherein the article has a low stiction interaction with the doll.  
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9. The toy of claim 1 wherein the flexibility and form of the article allow uninhibited movement of the moveable joints of the doll.
10. A toy for use in conjunction with a poseable doll having movable joints, and a height  
30 of between approximately three inches and eight inches, the toy comprising:  
an article that may be removeably donned onto the doll;

wherein the article is molded from a partially cross-linked, chlorinated olefin, melt-processible rubber polymeric material having a 100% modulus of greater than 220psi (1517 kNm<sup>-2</sup>), a 200% modulus above about 330psi (2275 kNm<sup>-2</sup>), and a 300% modulus above about 440psi (3034 kNm<sup>-2</sup>).

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11. The toy of claim 10 wherein the processing temperature of the polymeric material is in the range of from about 300°F to about 375°F.

12. The toy of claim 10 wherein the article is formed from a pigmented material.

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13. The toy of claim 10 wherein the article has a low stiction interaction with the doll.

14. The toy of claim 10 wherein the flexibility and form of the article allow uninhibited movement of moveable joints of the doll when the article covers said moveable joints.

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15. A toy comprising;

a poseable doll having movable joints, and a height of between approximately three inches and eight inches;

a first article of doll clothing which may be selectively placed onto and removed from the doll;

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wherein the article of doll clothing is formed from a polymeric material having a 100% modulus of greater than 220psi (1517 kNm<sup>-2</sup>).

16. The toy of claim 15 wherein the material is a partially cross-linked, chlorinated olefin, melt-processible rubber polymeric material having a 200% modulus above about 330psi (2275 kNm<sup>-2</sup>), and a 300% modulus above about 440psi (3034 kNm<sup>-2</sup>).

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17. The toy of claim 15 wherein the doll is formed from polypropylene.

18. The toy of claim 17 wherein the doll and doll clothing have a low stiction and where the flexibility and form of the article allow the uninhibited movement of the moveable joints

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of the doll when the first article of doll clothing covers said moveable joints.

19. The toy of claim 15 further comprising a second article of doll clothing which may be placed onto the doll over the first article of doll clothing.

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20. The toy of claim 19 wherein the first article of doll clothing and second article of doll clothing have a low stiction such that when the second article of doll clothing is placed over the first article of clothing the movement of the moveable joints is not constricted when said moveable joints are covered by at least one of said first or second article of doll clothing.

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